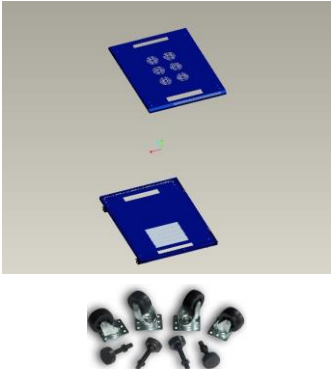
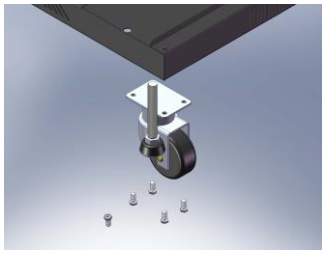
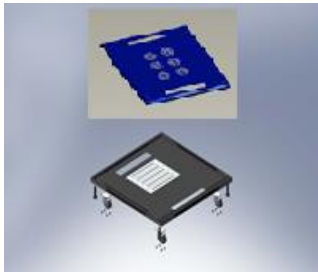
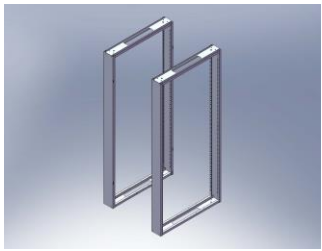
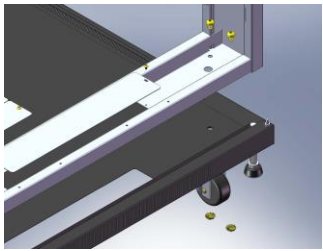
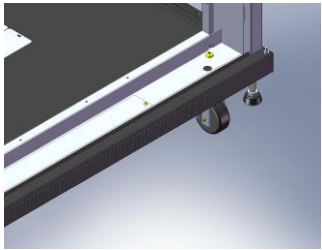
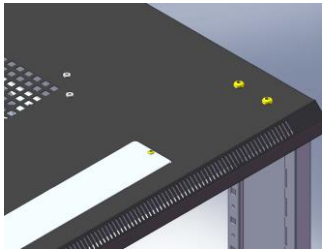
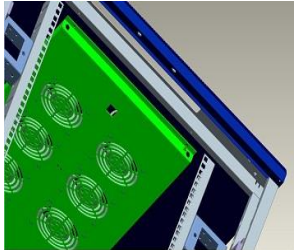
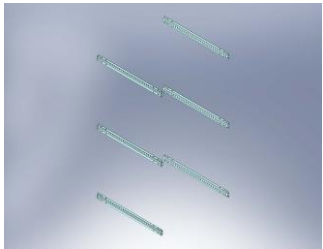
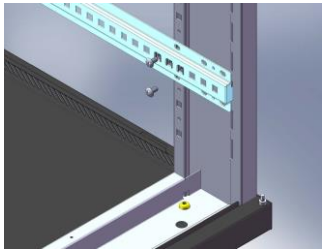
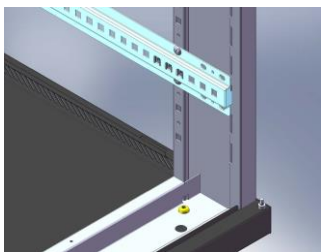
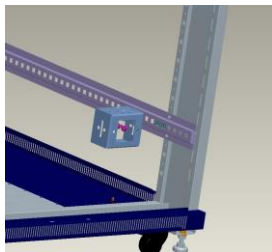
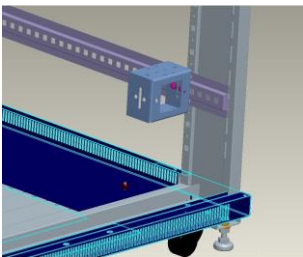
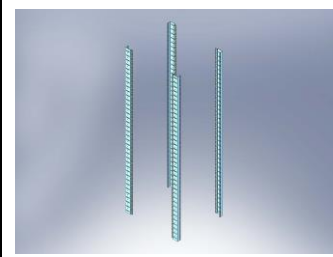
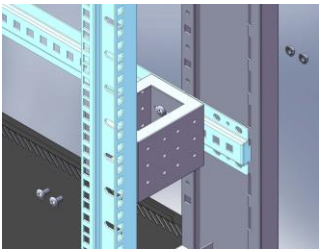
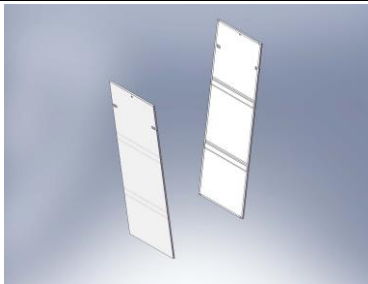
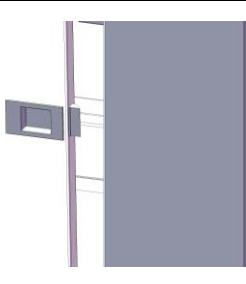
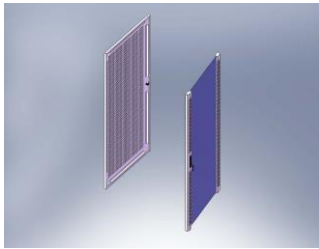
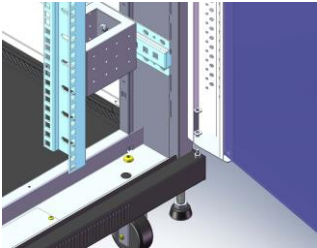
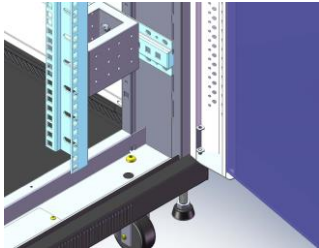
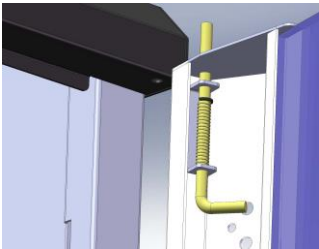
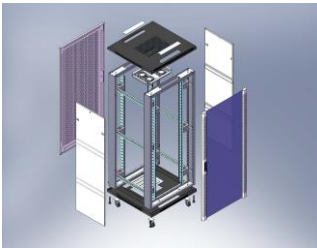


VIP Vision Floorstanding Cabinets Assembly Guide

		
Top and bottom frame, castors, adjustable feet.	Installing castors and adjustable feet.	Finish the assembly.
		
Stand up the front and rear frame.	Inserting the end of the frame into the slots on the top and bottom frame.	Locking the screws
		
Locking the bottom frame, down-cable management.	Locking the top frame, Finish the assembly.	Installing the fan tray.
		
Finish the assembly. (Main frame, castors and adjustable feet.)	Horizontal mounting Rails. (Left and right each 3 pcs)	Installing horizontal mounting rails by screws.

		
Finish the assembly.	*Square connectors in future steps are for 800mm wide cabinets only (excl. 600mm)* (12 pcs square connector)	*Connectors excluded in 600mm wide cabinets* Installing the connector to horizontal mounting Rail by screws.
		
Connectors excluded in 600mm wide cabinets Finish the assembly.	*Connectors excluded in 600mm wide cabinets* Installing the 12 pieces of square connector.	19" Vertical Mounting Rail. (4 pcs in total)
		
Connectors excluded in 600mm wide cabinets Installing the Vertical Mounting Angle to Mounting Rail. (The middle part is connector)	*Connectors excluded in 600mm wide cabinets*	Installing the plastic plug (door stop) on the front frame and rear frame.
		
Side panel. (Left side and	Installing side panels.	Plastic lock for side

Right side)		panel.
		
Locking plastic lock into the side panel.	Finish to assemble the side panels.	Front and Rear door.
		
Assemble the front and rear door.	Put the pin on the bottom plate, then use the hinge bolt to contact the bottom plate and front door.	The chart of assemble of drawer set step.
		
Attached the top section of front door.	Attached the top section of front door.	Attached the top section of front door.
		
Finish the rack assembly.	Exploded Drawing.	

